

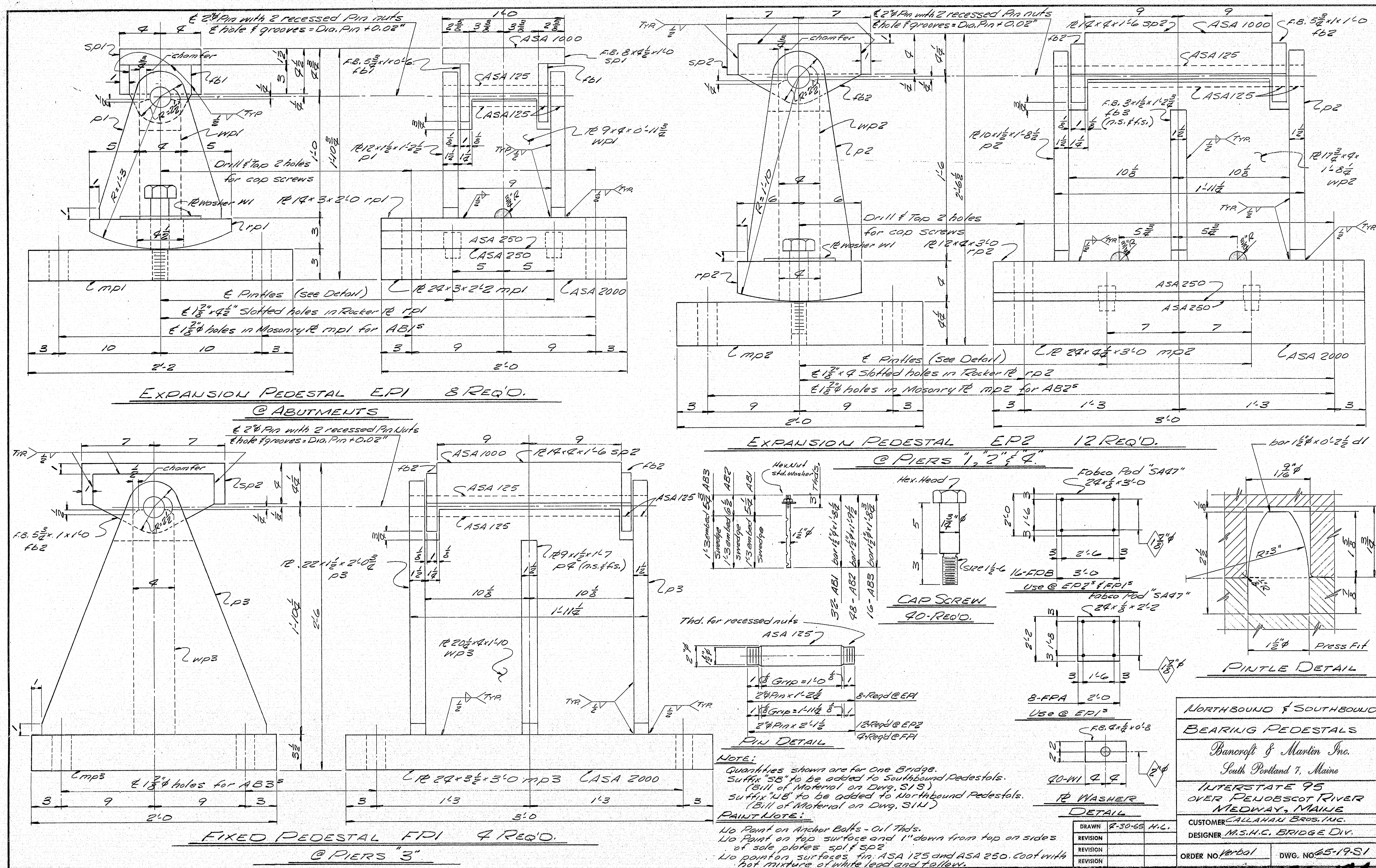
SHIP		BILL OF MATERIAL			DWG. NO. 65-19-S/S	
MARK	NO.	MARK	SHAPE	LENGTH	WT.	REMARKS
EP-58	8		EXPANSION PEDESTAL			
	8	MP1	R24x3	2 2		
	8	IP1	R14x3	2 0		
	8	WD1	R9x4	0 11 3/4		
	8	SP1	F8.8x4 1/2	1 0		Field weld to Girder
	16	PI	R12x1 1/2	1 2 1/2		
	16	FB1	F8.5 3/4 x 1	0 6		
	16	SHOP	1 3/4" COP SCREW	0 8		Mach.
	8	SHOP	2" PIN	1 2 1/2		with 2 recessed nuts
	16	DI	bar 1 1/2" phi	0 2 1/2		
	16	WI	F8.4x 1/2	0 8		
EP-58	12		EXPANSION PEDESTAL			
	12	MP2	R24x4 1/2	3 0		
	12	IP2	R12x4	3 0		
	12	WD2	R17 3/4 x 4	1 8 1/2		
	12	SP2	R14x4	1 6		Field weld to Girder
	24	D2	R10x1 1/2	1 8 1/2		
	24	FB2	F8.5 3/4 x 1	1 0		
	24	SHOP	1 3/4" COP SCREW	0 8		Mach.
	24	WI	F8.4x 1/2	0 8		
	12	SHOP	2" PIN	2 1 1/2		with 2 recessed nuts
	24	DI	bar 1 1/2" phi	0 2 1/2		
	24	FB3	F8.3x1 1/2	1 3 1/2		
EP-58	4		FIXED PEDESTAL			
	4	MP3	R24x3 1/2	3 0		
	4	WD3	R20 1/2 x 4	1 10		
	4	SP3	R14x4	1 6		Field weld to Girder
	8	D3	R22x1 1/2	2 0 3/4		
	8	FB3	F8.5 3/4 x 1	1 0		
	8	D4	R9x1 1/2	1 7		
	4	SHOP	2" PIN	2 1 1/2		with 2 recessed nuts
AB1	32		bar 1 1/2" phi	1 8 1/2		
AB2	48		bar 1 1/2" phi	1 9 1/2		
AB3	16		bar 1 1/2" phi	1 8 1/2		
	96	SHOP	1 1/2" HEX. NUT			
Field	96		1 1/2" WASHER			
FPA	8		Pad 24x 1/2	2 2		Fabco Pad 24x 1/2" Req. No.
FPB	16		Pad 24x 1/2	3 0		Do Do
NOTE: Allowance to be made for machining when cutting above plates.						
ASTM STEEL CLASSIFICATION						
PLATE - A36 (Class E) or A572 (Grade 50 to 100)						
ANCHOR BOLTS - A36 or A307						
ALL OTHER - A36						
All welds to be made with E70 Electrodes Proj. No.						
1-95-9(29)						
ITEM No. 702-103 B						
SHOP CONNECTIONS: Welded						
FIELD CONNECTIONS: Welded						
HOLES: As noted						
PAINT: Red lead per M.S.H.C. Spec. except as noted.						
SOUTH BOUND						
BEARING PEDESTAL						
Bancroft & Martin Inc.						
South Portland 7, Maine						
INTERSTATE 95						
OVER PENOBSCOT RIVER						
MEDWAY, MAINE.						
CUSTOMER CALLAHAN BROS. INC.						
DESIGNER M.S.H.C. BRIDGE DIV.						
DRAWN 9-30-65 H.L.						
REVISION						
REVISION						
REVISION						
			ORDER NO. Verbal		DWG. NO. 65-19-S/S	

156-182

SHIP			BILL OF MATERIAL			DWG. NO. 65-19-S/N		
MARK	NO.	MARK	SHAPE	LENGTH	WT.	REMARKS		
EXP-1/8	8		EXPANSION PEDESTAL					
	8	MP1	R24x3	2 2				
	8	IP1	R14x3	2 0				
	8	WD1	R9x4	0 11 3/4				
	8	SP1	F8.8x4 1/2	1 0		Field weld to Girder		
	16	PI	R12x1 1/2	1 2 1/2				
	16	FB1	F8.5 3/4 x 1	0 6				
	16	SHOP	1 3/4" COP SCREW	0 8		Mach.		
	8	SHOP	2" PIN	1 2 1/2		with 2 recessed nuts		
	16	DI	bar 1 1/2" phi	0 2 1/2				
16	WI	F8.4x 1/2	0 8					
EXP-12	12		EXPANSION PEDESTAL					
	12	MP2	R24x4 1/2	3 0				
	12	IP2	R12x4	3 0				
	12	WD2	R17 3/4 x 4	1 8 1/2				
	12	SP2	R14x4	1 6		Field weld to Girder		
	24	D2	R10x1 1/2	1 8 1/2				
	24	FB2	F8.5 3/4 x 1	1 0				
	24	SHOP	1 3/4" COP SCREW	0 8		Mach.		
	24	WI	F8.4x 1/2	0 8				
	12	SHOP	2" PIN	2 1 1/2		with 2 recessed nuts		
24	DI	bar 1 1/2" phi	0 2 1/2					
24	FB3	F8.3x1 1/2	1 2 3/4					
EXP-1/8	4		FIXED PEDESTAL					
	4	MP3	R24x3 1/2	3 0				
	4	WD3	R20 1/2 x 4	1 10				
	4	SP3	R14x4	1 6		Field weld to Girder		
	8	D3	R22x1 1/2	2 0 3/4				
	8	FB3	F8.5 3/4 x 1	1 0				
	8	D4	R9x1 1/2	1 7				
	4	SHOP	2" PIN	2 1 1/2		with 2 recessed nuts		
	AB1	32		bar 1 1/2" phi	1 8 1/2			
	AB2	48		bar 1 1/2" phi	1 9 1/2			
AB3	16		bar 1 1/2" phi	1 8 1/2				
	96	SHOP	1 1/2" HEX. NUT					
Field	96		1 1/2" STD. WASHER					
FPA	8		Pad 24x 1/2	2 2		Fabco Pad 24x 1/2" Req. No.		
FPB	16		Pad 24x 1/2	3 0		Do Do		
NOTE: Allowance to be made for Machining when cutting above plates.								
ASTM STEEL CLASSIFICATION								
PLATE - A36 (Class E) or 108 (Grade 1021 to 1030)								
ANCHOR BOLTS - A36 or A307								
ALL OTHER - A36								
All welds to be made with E70 Electrodes								
Proj. No. 1-95-9(29)								
ITEM No. 702-103B								
SHOP CONNECTIONS: Welded								
FIELD CONNECTIONS: Welded								
HOLES: As noted								
PAINT: Red lead per M.S.H.C. Spec. except as noted.								
NORTH BOUND								
BEARING PEDESTAL								
Bancroft & Martin Inc.								
South Portland 7, Maine								
INTERSTATE 95								
OVER PENOBSCOT RIVER								
MEDWAY, MAINE.								
CUSTOMER CALLAHAN BROS. INC.								
DESIGNER M.S.H.C. BRIDGE DIV.								
DRAWN	9-30-65	H.L.						
REVISION								
REVISION								
REVISION								
			ORDER NO. Verbal		DWG. NO. 65-19-S/N			

156-183





156-184